SAFETY DATA SHEET



Blasocut 2000 Universal

SECTION 1: Identification of the substance/mixture and of the company/ undertaking

- 1.1 Product identifier
- Product name Article No.
- : Blasocut 2000 Universal
- : 00870-12
- Product description
- : Industrial use only.
- Metal working fluids

1.2 Relevant identified uses of the substance or mixture and uses advised against

Identified uses		
Industrial use only. Metal working fluids		
	Uses advised against	
Consumer use.		

1.3 Details of the supplier of the safety data sheet

Manufacturer	:	BLASER SWISSLUBE AG Winterseistrasse 22 CH-3415 Hasle-Rüegsau Switzerland
		Tel:+41 (0)34 460 01 01
		E-Mail: contact@blaser.com
Supplier's details	:	Jemtech (UK) Ltd. Bellbrook Industrial Estate Uckfield TN22 1QL East Sussex Tel:+44 1825 767640 E-Mail: sales@jemtech.co.uk
e-mail address of person responsible for this SDS	:	reach@blaser.com

1.4 Emergency telephone number

National advisory body/Poison Centre

Telephone number	: 111
<u>Supplier</u>	
Telephone number	: +44 1235 239670 (24h/7d)

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

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Product definition : Mixture
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Classification according to UK CLP/GHS

Not classified.

The product is not classified as hazardous according to UK CLP Regulation SI 2019/720 as amended. See Section 11 for more detailed information on health effects and symptoms.

2.2 Label elements

Signal word

: No signal word.

Date of issue/Date of revision	: 22. Jan. 2024	Date of previous issue	: 1.02
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SECTION 2: Hazards identification

Hazard statements	1	No known significant effects or critical hazards.
Precautionary statements		
Prevention	1	Not applicable.
Response	1	Not applicable.
Storage	1	Not applicable.
Disposal	1	Not applicable.
Supplemental label elements	:	Safety data sheet available on request.
Annex XVII - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles	:	Not applicable.
2.3 Other hazards		
Product meets the criteria for PBT or vPvB according to Regulation (EC) No. 1907/2006, Annex XIII	:	This mixture does not contain any substances that are assessed to be a PBT or a vPvB.
Other hazards which do not result in classification	:	None known.

SECTION 3: Composition/information on ingredients

Product/ingredient name	Identifiers	%	Classification	Туре
Sulfonic acids, petroleum, sodium salts	REACH #: 01-2119527859-22 EC: 271-781-5 CAS: 68608-26-4	≤10	Eye Irrit. 2, H319	[1]
1-phenoxypropan-2-ol	REACH #: 01-2119486566-23 EC: 212-222-7 CAS: 770-35-4	≤3	Eye Irrit. 2, H319	[1]
potassium hydroxide	REACH #: 01-2119487136-33 EC: 215-181-3 CAS: 1310-58-3	≤3	Met. Corr. 1, H290 Acute Tox. 4, H302 Skin Corr. 1A, H314 Eye Dam. 1, H318	[1] [2]
			See Section 16 for the full text of the H statements declared above.	

Additional information :

Neutralisation product: Equilibrium of Ionic Pairs according to REACH Annex V, 4.

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment, are PBTs, vPvBs or Substances of equivalent concern, or have been assigned a workplace exposure limit and hence require reporting in this section.

Туре

[1] Substance classified with a health or environmental hazard

[2] Substance with a workplace exposure limit

Occupational exposure limits, if available, are listed in Section 8.

SECTION 4: First aid measures

4.1 Description of first aid m	neasures
Eye contact	: Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Get medical attention if irritation occurs.
Inhalation	: Avoid breathing vapour or mist. Get medical attention if symptoms occur. In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.
Skin contact	 Flush contaminated skin with plenty of water. Remove contaminated clothing and shoes. Get medical attention if symptoms occur.
Ingestion	: Wash out mouth with water. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Do not induce vomiting unless directed to do so by medical personnel. Get medical attention if symptoms occur.
Protection of first-aiders	: No action shall be taken involving any personal risk or without suitable training.

4.2 Most important symptoms and effects, both acute and delayed

Over-exposure signs/symptoms		
Eye contact	: No specific data.	
Inhalation	: No specific data.	
Skin contact	: No specific data.	
Ingestion	: No specific data.	

4.3 Indication of any immediate medical attention and special treatment needed

Notes to physician	 In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.
Specific treatments	: No specific treatment.

SECTION 5: Firefighting measures

5.1 Extinguishing media Suitable extinguishing media	:	Use an extinguishing agent suitable for the surrounding fire.
Unsuitable extinguishing media	:	None known.
5.2 Special hazards arising f	from	the substance or mixture
Hazards from the substance or mixture	:	In a fire or if heated, a pressure increase will occur and the container may burst.
Hazardous combustion products	:	Decomposition products may include the following materials: carbon dioxide carbon monoxide sulfur oxides carbonyl halides metal oxide/oxides
5.3 Advice for firefighters		
Special protective actions for fire-fighters	:	Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training.
Special protective equipment for fire-fighters	:	Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

SECTION 6: Accidental release measures

6.1 Personal precautions, pro	te	ctive equipment and emergency procedures
For non-emergency personnel	:	No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilt material. Put on appropriate personal protective equipment.
For emergency responders	:	If specialised clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".
6.2 Environmental precautions	:	Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).
6.3 Methods and material for	со	ntainment and cleaning up
Small spill	:	Stop leak if without risk. Move containers from spill area. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.
Large spill	:	Stop leak if without risk. Move containers from spill area. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.
6.4 Reference to other sections	:	See Section 1 for emergency contact information. See Section 8 for information on appropriate personal protective equipment. See Section 13 for additional waste treatment information

SECTION 7: Handling and storage

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

7.1 Precautions for safe handling

Protective measures	: Put on appropriate personal protective equipment (see Section 8).
Advice on general occupational hygiene	: Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

7.2 Conditions for safe storage, including any incompatibilities

Store between the following temperatures: -70 to 40°C (-94 to 104°F). Shelf life: 24 months. Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabelled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

7.3 Specific end use(s)	
Recommendations	: Not available.
Industrial sector specific	: Not available.
solutions	



SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Occupational exposure limits

Product/ingredient name	Exposure limit values
potassium hydroxide	EH40/2005 WELs (United Kingdom (UK), 1/2020). STEL: 2 mg/m ³ 15 minutes.

Biological exposure indices

No exposure indices known.

Recommended monitoring	1	Reference should be made to appropriate monitoring standards. Reference to
procedures		national guidance documents for methods for the determination of hazardous
		substances will also be required.

DNELs/DMELs

No DNELs/DMELs available.

PNECs

No PNECs available

8 2 Exposure controls	
8.2 Exposure controls Appropriate engineering controls	: Good general ventilation should be sufficient to control worker exposure to airborne contaminants.
Individual protection meas	<u>ures</u>
Hygiene measures	: Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.
Eye/face protection	: Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: safety glasses with side-shields.
Skin protection	
Hand protection	: Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary.
Body protection	 Personal protective equipment for the body should be selected based on the task being performed and the risks involved before handling this product.
Other skin protection	 Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved before handling this product.
Respiratory protection	: A respirator is not needed under normal and intended conditions of product use. If workers are exposed to concentrations above the exposure limit, they must use appropriate, certified respirators.
Environmental exposure controls	: Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

SECTION 9: Physical and chemical properties

The conditions of measurement of all properties are at standard temperature and pressure unless otherwise indicated.

9.1 Information on basic physical and chemical properties

<u>Appearance</u>		
Physical state	1	Liquid.
Colour	1	Green.
Odour	1	Agreeable.
Odour threshold	1	Not available.
Melting point/freezing point	1	Not available.
Initial boiling point and boiling range	:	Not available.
Flammability (solid, gas)	1	Not available.
Upper/lower flammability or explosive limits	:	Not available.
Flash point	1	Open cup: Not applicable.
Auto-ignition temperature	4	Not available.
Decomposition temperature	÷	Not available.
рН	4	8.5 to 9.2 [Conc. (% w/w): 5%]
Viscosity	4	Kinematic (40°C): 52.1 mm²/s
Solubility in water	4	Not available.
Partition coefficient: n-octanol/ water	:	Not applicable.
Vapour pressure	4	Not available.
Relative density	÷	Not available.
Density	÷	0.96 g/cm³ [20°C]
Vapour density	4	Not available.
Explosive properties	4	Not available.
Oxidising properties	4	Not available.
Particle characteristics		
Median particle size	1	Not applicable.

SECTION 10: Stability and reactivity

10.1 Reactivity	: No specific test data related to reactivity available for this product or its ingredients.
10.2 Chemical stability	: Shelf life: 24 months.
10.3 Possibility of hazardous reactions	: Under normal conditions of storage and use, hazardous reactions will not occur.
10.4 Conditions to avoid	: No specific data.
10.5 Incompatible materials	: No specific data.
10.6 Hazardous decomposition products	: Under normal conditions of storage and use, hazardous decomposition products should not be produced.



SECTION 11: Toxicological information

11.1 Information on toxicological effects

Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure	
Sulfonic acids, petroleum, sodium salts	LD50 Oral	Rat	>5 g/kg	-	
1-phenoxypropan-2-ol	LC50 Inhalation Dusts and mists	Rat	>5 mg/l	4 hours	
	LD50 Dermal	Rat	>2000 mg/kg	-	
	LD50 Oral	Rat	2830 mg/kg	-	
potassium hydroxide	LD50 Oral	Rat	333 to 338 mg/ kg	-	

Conclusion/Summary : Not available.

Acute toxicity estimates

Product/ingredient name	Oral (mg/ kg)	Dermal (mg/kg)	Inhalation (gases) (ppm)	Inhalation (vapours) (mg/l)	Inhalation (dusts and mists) (mg/l)
Blasocut 2000 Universal	>2000	N/A	N/A	N/A	N/A
1-phenoxypropan-2-ol	2830	N/A	N/A	N/A	N/A
potassium hydroxide	500	N/A	N/A	N/A	N/A

Irritation/Corrosion

Product/ingredient name	Result	Species	Score	Exposure	Observation
potassium hydroxide	Eyes - Moderate irritant	Rabbit	-	24 hours 1	-
	Skin - Severe irritant	Guinea pig	-	mg 24 hours 50 mg	-
	Skin - Severe irritant	Human	-	24 hours 50	-
	Skin - Severe irritant	Rabbit	-	mg 24 hours 50 mg	-

Conclusion/Summary		
Skin	: p	oH value - Used for classification
Eyes	: p	oH value - Used for classification
Sensitisation		
Conclusion/Summary	: 1	Not available.
Mutagenicity		
Conclusion/Summary	: 1	Not available.
Carcinogenicity		
Conclusion/Summary	: 1	Not available.
Reproductive toxicity		
Conclusion/Summary	: 1	Not available.
Teratogenicity		
Conclusion/Summary	: 1	Not available.
Specific target organ toxic	<mark>ity (s</mark> i	ingle exposure <u>)</u>
Not available.		
Specific target organ toxic	itv (re	epeated exposure)
Not available		peater of poon of

Not available.

Aspiration hazard

Not available.

SECTION 11: Toxicological information

Information on likely routes of exposure	:	Not available.
Potential acute health effects	5	
Eye contact	:	No known significant effects or critical hazards.
Inhalation	:	No known significant effects or critical hazards.
Skin contact	:	No known significant effects or critical hazards.
Ingestion	1	No known significant effects or critical hazards.
Symptoms related to the phy	sic	al, chemical and toxicological characteristics
Eye contact	:	No specific data.
Inhalation	:	No specific data.
Skin contact	:	No specific data.
Ingestion	1	No specific data.
	ts	as well as chronic effects from short and long-term exposure
Short term exposure		
Potential immediate effects	1	Not available.
Potential delayed effects	1	Not available.
<u>Long term exposure</u>		
Potential immediate effects	1	Not available.
Potential delayed effects	:	Not available.
Potential chronic health effe	ect	<u>S</u>
Not available.		
Conclusion/Summary	:	Not available.
General	:	No known significant effects or critical hazards.
Carcinogenicity	:	No known significant effects or critical hazards.
Mutagenicity	:	No known significant effects or critical hazards.
Reproductive toxicity	:	No known significant effects or critical hazards.

Other information

: Not available.

SECTION 12: Ecological information

12.1 Toxicity

Product/ingredient name	Result	Species	Exposure
1-phenoxypropan-2-ol	EC50 >100 mg/l EC50 220 to 460 mg/l LC50 370 mg/l	Fish	96 hours 96 hours 48 hours

Conclusion/Summary : Not available.

12.2 Persistence and degradability

Conclusion/Summary

: Not available.

12.3 Bioaccumulative potential

Product/ingredient name	LogPow	BCF	Potential
1-phenoxypropan-2-ol	1.41	-	Low

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Blasocut 2000 Universal

SECTION 12: Ecological information

12.4 Mobility in soil	
Soil/water partition coefficient (Koc)	: Not available.
Mobility	: Not available.

12.5 Results of PBT and vPvB assessment

This mixture does not contain any substances that are assessed to be a PBT or a vPvB.

12.6 Other adverse effects : No known significant effects or critical hazards.

SECTION 13: Disposal considerations

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

13.1 Waste treatment methods

Product	
Methods of disposal	: The generation of waste should be avoided or minimised wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction.
Hazardous waste	Yes

Waste catalogue Waste code Waste designation 12 01 06* mineral-based machining oils containing halogens (except emulsions and solutions) 12 01 08* machining emulsions and solutions containing halogens Packaging Methods of disposal : The generation of waste should be avoided or minimised wherever possible. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Empty containers **Special precautions** 5 or liners may retain some product residues. Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers.

SECTION 14: Transport information

	ADR/RID	ADN	IMDG	IATA
14.1 UN number	Not regulated.	9006	Not regulated.	Not regulated.
14.2 UN proper shipping name	-	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.	-	-
14.3 Transport hazard class(es)	-	9	-	-
14.4 Packing group	-	-	-	-
Date of issue/Date of re	vision : 22. Jan. 2024	Date of previous issue	:1.02	Version :1.03 9/12



SECTION 14: Transport information 14.5 No. Yes. No. No. **Environmental** hazards Additional information **ADN** The product is only regulated as a dangerous good when transported in tank 2 vessels. 14.6 Special precautions for : Transport within user's premises: always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in user the event of an accident or spillage. 14.7 Transport in bulk : Not available. according to IMO instruments SECTION 15: Regulatory information 15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture **UK (GB)/REACH** Annex XIV - List of substances subject to authorisation **Annex XIV** None of the components are listed. Substances of very high concern None of the components are listed. **Ozone depleting substances** Not listed. Prior Informed Consent (PIC) Not listed. **Persistent Organic Pollutants** Not listed. **Annex XVII - Restrictions** : Not applicable. on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles **Seveso Directive** This product is not controlled under the Seveso Directive. EU regulations : Not listed **Industrial emissions** (integrated pollution prevention and control) -Air : Not listed **Industrial emissions** (integrated pollution prevention and control) -Water **International regulations** Chemical Weapon Convention List Schedules I, II & III Chemicals Not listed.

Montreal Protocol

SECTION 15: Regulatory information

Not listed.

Stockholm Convention on Persistent Organic Pollutants Not listed.

Rotterdam Convention on Prior Informed Consent (PIC)

Not listed.

UNECE Aarhus Protocol on POPs and Heavy Metals

Not listed.

15.2	Chemical	safety
asse	ssment	

: No Chemical Safety Assessment has been carried out.

SECTION 16: Other information

Indicates information that has changed from previously issued version.

	5 1 5
Abbreviations an	d : ATE = Acute Toxicity Estimate
acronyms	GB CLP = UK CLP (EC No 1272/2008) on the Classification, Labelling and
	Packaging of Substances and Mixtures as amended by (EU Exit) Regulations 2019
	No. 720 and amendments
	DMEL = Derived Minimal Effect Level
	DNEL = Derived No Effect Level
	EUH statement = GB CLP-specific Hazard statement
	N/A = Not available
	PBT = Persistent, Bioaccumulative and Toxic
	PNEC = Predicted No Effect Concentration
	RRN = REACH Registration Number
	SGG = Segregation Group
	vPvB = Very Persistent and Very Bioaccumulative

Procedure used to derive the classification

Not classified.

Full text of abbreviated H statements

H290	May be corrosive to metals.
H302	Harmful if swallowed.
H314	Causes severe skin burns and eye damage.
H318	Causes serious eye damage.
H319	Causes serious eye irritation.

Full text of classifications

Acute Tox. 4	ACUTE TOXICITY - Category 4
Eye Dam. 1	SERIOUS EYE DAMAGE/EYE IRRITATION - Category 1
Eye Irrit. 2	SERIOUS EYE DAMAGE/EYE IRRITATION - Category 2
Met. Corr. 1	CORROSIVE TO METALS - Category 1
Skin Corr. 1A	SKIN CORROSION/IRRITATION - Category 1A

IP346:

The contained refined mineral oils are exempt of labelling. The content of polycyclic aromatic hydrocarbons (PCA) according to IP346 is < 3% (DMSO-extract).

Date of printing	: 22. Jan. 2024
Date of issue/ Date of revision	: 22. Jan. 2024
Date of previous issue	: 18. Jan. 2024
Version	: 1.03
Prepared by	: Product Stewardship Blaser Swisslube AG
Notice to reader	

SECTION 16: Other information

To the best of our knowledge, the information contained herein is accurate. However, neither the abovenamed supplier, nor any of its subsidiaries, assumes any liability whatsoever for the accuracy or completeness of the information contained herein.

Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist.